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CHIBICOPTER!



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Original Design Intent

- Explore the smallest quadrotor design space using only common, inexpensive R/C model parts
- Better aesthetics via 3D printed monocoque airframes instead of bare PCBs or carbon rods
- Intermediate level between scratch-build and full kits maximizing use of digital fabrication (3DP, PCB printing) intermixed with premade modules.





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Accomplishments

- 36 gram all-up weight... 3rd-best-in-class?
- Inexpensive brushless motors
 - Others are coreless brush DC, \$\$\$
- R/C indoor-model component based
 - Not a custom all-in-one PCB with discretized sensors, microcontrollers
- Doesn't look like a board. Has landing legs and low-turbulence arms



Crazy Flie 20g, 2" props



NC-ONE 24g, 2" props



Chibicopter 36.6g, 2.5" props

Some Engineering Lessons

- Things aren't as small as they seem get your parts first, to be certain
- Ordering parts that are dependent on the dimensions of unknown components = risky
- Double triple quadruple check routed boards for correctness before ordering multiples...





Some Product Design Lessons

- "Old Tektronix Scope Syndrome"... hard-to-reach reset button, power connector.
- XBEE programming only requires some knowledge of TTL serial hardware protocol to remotely program. Could be shutting out own target market?





Work to Come

- Near Term / appropriate for the class
 - Reliable flight with current hardware
 - Resolve the board bugs, not adding any new features
- Outside of class / independently
 - Revise airframe design for more rigidity and flexible motor options
 - Compromise on size of PCB for easier assembly

